

BEST AVAILABLE COPY



(19) Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) Publication number:

O 241 852
A2

(12)

EUROPEAN PATENT APPLICATION

(21) Application number: 87105187.6

(51) Int. Cl.: **B 60 C 23/04**

(22) Date of filing: 08.04.87

(30) Priority: 08.04.86 IT 5323886 U

(71) Applicant: URMET S.p.A. Costruzioni
Elettro-Telefoniche, Via Bologna 188/C, I-10154 Torino
(IT)

(43) Date of publication of application: 21.10.87
Bulletin 87/43

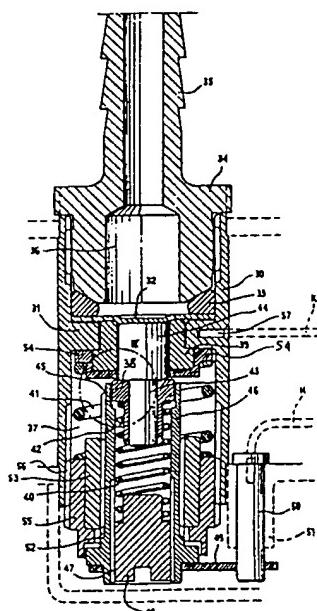
(72) Inventor: Mondardini, Massimo, Via Mazzini 40,
I-10100 Torino (IT)

(84) Designated Contracting States: DE ES FR GB

(74) Representative: Modiano, Guido et al, MODIANO, JOSIF,
PISANTY & STAUB Modiano & Associati Via
Meravigli, 16, I-20123 Milan (IT)

(54) Device for detecting the maximum and minimum pressure of motor vehicle tyres for signal relaying aboard the motor vehicle.

(57) The device comprises a metallic container (30) which defines a first and a second chamber (36, 37) sealingly separated by a membrane (32) of elastically resilient material. The first chamber (36) communicates, through a connection (23), with the tyre (10) to be controlled; the second chamber (37) contains first and second differential switch means composed of a pair of movable contact carrier elements (38, 39, 54) subject to the action of the membrane (32) and of respective contrast springs (40, 41). The movable contact carrier elements (38, 39, 54) move in opposite directions to engage the respective fixed contacts (31, 46) when the pressure acting on the membrane (32) drops below, or rises above, preset lower and upper thresholds. Means (48, 56) being furthermore provided for independently varying the preloading of each contrast spring (40, 41) for independently setting said lower and upper thresholds and means (K, 57, H, 49, 30) are provided which set a positive electric polarity and a negative one, or vice versa, between said movable contacts and said fixed contacts.



EP O 241 852 A2

DEVICE FOR DETECTING THE MAXIMUM AND MINIMUM PRESSURE OF
MOTOR VEHICLE TYRES FOR SIGNAL RELAYING ABOARD THE MOTOR
VEHICLE

The present invention relates to a device for detecting the maximum and minimum pressure of motor vehicle tyres, suitable to operate in combination with a radio transmitter for signal relaying aboard the motor vehicle.

- 5 Systems for indicating the maximum and minimum value of the pressure of tyres are known, based on the transmission, by means of a radio frequency carrier wave, of a signal emitted by a detector consisting of an electropneumatic transducer suitable to indicate attainment of the maximum
10 and minimum threshold value of the pressure by closing corresponding electric contacts.

All these known systems make use of transducers wherein the pressure of the tyre is balanced by the elastic action of a spring which acts on an element provided with movable
15 electric contacts, which, at a correct operating pressure, is kept in an intermediate position with respect to a pair of fixed contacts, respectively for the maximum and minimum value, and which, as the pressure increases, is pushed, in contrast to the action of the spring, to engage the fixed
20 maximum-value contact, while as the pressure decreases is pushed by the spring to engage the fixed minimum-value contact. The electric signal which derives therefrom is of a logical type, in that closing of the maximum and minimum pressure contacts corresponds to the activation of the
25 radio transmitter, which is otherwise inactive. The onboard receiver picks up the emitted signal, discriminating it from noise, by comparing it with a sample value, and activates

accordingly the indicating instruments, which can be of various types: acoustic, visual, and even suitable for storing the information.

- The known detectors composed of electropneumatic transducers of the type specified must be calibrated according to the pressure value prescribed for the different types of tyres, and this is achieved by varying preloading of the spring which opposes the action of the pressure. Such a calibration method, however, has significant disadvantages, since variation of the preloading tension leads to a simultaneous and corresponding variation of both intervention thresholds of the detector, that is both the maximum and the minimum ones. Accordingly, the adaptation of the detector to a significantly increased maximum threshold value often alters the behaviour of the detector with respect to the minimum threshold and vice versa, so that the simple variation of the preloading tension of the spring becomes insufficient and the spring itself must be replaced with another one with different characteristics.
- This entails an additional economic burden, due to the need to stock a remarkable variety of springs, and furthermore entails an obvious discomfort and ineffectiveness in use related to the need for troublesome interventions and to the possibility of mistakes.
- Another severe disadvantage of known detectors of the type described resides in the fact that, in any case, the ratio between the maximum and minimum pressure thresholds cannot be varied, since it is univocally determined by the strain-deformation characteristic of the contrast spring.
- In some cases this makes the device unusable, for

example in the case of special vehicles, such as amphibian vehicles, off-road vehicles, vehicles with paired wheels, wherein the ratio between the maximum and minimum pressure can vary significantly according to the manner of use and
5 from wheel to wheel.

The main aim of the present invention is to eliminate these disadvantages.

In particular, an important object of the present invention is to provide a detector device having an improved
10 effectiveness in use deriving from the possibility of varying, separately and within a wide range, the values of the maximum and minimum thresholds - and therefore their ratio - of the pressure of a tyre and having a greater facility of use deriving from the simplification of the
15 operations required for said independent calibration.

Another object of the present invention is to provide a detector device of simplified construction and great reliability in use.

A further object of the invention is to provide a
20 detector device which is applicable to any kind of tyre, in particular to the large tyres of conventional and special transport vehicles, as well as to car tyres, that is to say to a range of tyres the operating pressures whereof differ by values even greater than one atmosphere.

25 In order to achieve these important objects, and others which will become apparent from the following detailed description, the present invention relates to a device for detecting the maximum and minimum pressure of tyres, characterized in that it comprises a metal container, a
30 membrane of elastically yielding material which sealingly

separates a first and a second chamber in said container, the first of which communicates, by means of a connection, with the tyre to be controlled; first and second differential switch means contained in said second chamber
5 and formed by a pair of movable contact carrier elements, which are subject to the action of the membrane and of respective contrast springs and selectively move in opposite directions to engage respective fixed contacts when the pressure acting on the membrane drops below or rises above
10 preset lower and upper thresholds; means for independently varying the preloading of each contrast spring for independent calibration of said lower and upper thresholds, and means for setting a positive and a negative electric polarity, or vice versa, between said movable contacts and
15 said fixed contacts.

The invention will become apparent from the following detailed description, with reference to the accompanying drawings, where:

Fig. 1 is an elevation view of the wheel of a motor
20 vehicle, provided with the device object of the invention;

Fig. 2 is a detail view of the device associated with the radio transmitter;

Fig. 3 is a very enlarged axial cross section view along line III-III of Fig. 2;

25 Figs. 4 and 4A are detail views of fig. 3, illustrating the two operative configurations of the detector.

In the drawings, 10 indicates the wheel of a motor vehicle, and 20 a container rigidly coupled to any point of the wheel rim and containing at least one pressure-detecting
30 device 21 and a radio transmitter 22 preferably of the

frequency-modulation type.

A tube 23 connects, in a per se known manner, the detector 21 to the valve 24 of the tyre, preferably with interposed a safety connection 25 which is the object of
5 another Industrial Utility Model application by the same Applicant.

The container 20 can also contain two detectors like 21, for example if the device is provided in the wheel of a special vehicle with a tyre which is subject to highly
10 differentiated operating pressures, and in this case each detector can be connected to the tyre by means of a single tube, provided with a quick coupling, which is selectively connected to one or to the other dectector according to the use requirements.

15 According to the present invention, the detector 21 comprises a hollow cylindrical container 30 of electrically conducting material, advantageously aluminum-based alloys, inside which an annular collar 31 is formed which acts as a support for a membrane 32 of elastically yielding material,
20 advantageously loaded elastomeric material. The membrane 32 is kept in place by an OR type gasket 33 pressed by a threaded cover 34, screwed into a complementary threaded seat of the body 30 and provided with a tang 35 for connection to the tube 23. In this manner, the membrane 32
25 sealingly separates, inside the container 30, a first chamber 36 made to communicate with the tyre by means of the tube 23, and a second chamber 37 in which first and second differential electric switch means are contained which detect attainment of a maximum threshold and of a minimum
30 threshold of the value of the pressure acting on the

membrane 32. Said switch means comprise a pair of movable contact carrier elements 38-39 which are subject to the action of the membrane 32 and are opposed by respective springs 40-41. The contact carrier element 38 is formed by a 5 metal annular bush provided with a stem 42 for centering and retention of the spring 40. In the cavity of said bush, the tang 43 of a small piston 44 in polymeric material is inserted, and has a face in contact engagement with the membrane 32. The bush 38 is axially movable against the 10 action of the spring 40 and for a portion limited by a stop shoulder 45, in a metal sleeve 46. At the free end of the sleeve 46, a threaded seat 47 is formed in which a calibration screw 48 engages on which the spring 40 reacts. A conducting plate 49 structurally and electrically connects 15 the sleeve 46 to a terminal 50 for the insertion of an electric conductor H. The terminal 50 is fixed, since it is inserted in a corresponding seat 51 of the container 20. Outside the sleeve 46, at least one threaded portion 52 is provided, on which a bush 53, of electrically insulating 20 material and matchingly threaded, is screwed.

The movable contact carrier element 39 is in turn composed of an annular bush of insulating material, provided with a hub which is slideable within a containment seat delimited by the collar 31, one end of which is in contact 25 with the membrane 32. The hub of the bush is provided with a through cavity which slideably contains the small piston 44. The end of the bush 39, opposite to the one in contact with the membrane, is widened and is provided with a rigidly coupled cup disk 54 with a central hub for retention and 30 centering of the contrast spring 41. The latter reacts on a

calibration ring 55, of metallic material, which encircles and contains the insulating bush 53. The ring 55 is provided with an outer thread 56 with the same pitch as the bush 53 and is screwed into a complementarily threaded portion of 5 the container 30 in which a terminal seat 57 is formed for insertion of a second electric conductor K.

The metallic elements 30-41-54 are subject, by means of the conductor K, to an electric polarity; the elements 38-40-46, by means of the conductor H and the plate 49, are 10 subject to the other electric polarity and closing of the circuit (not illustrated) by means of the first or the second assembly of elements produces activation of the radio transmitter 22.

The operation of the device is as follows:

15 a) if the pressure of the air acting on the membrane 32 is within the preset limits, the thrust on the membrane balances the tension of the spring 40 and these contrasting forces keep the contact carrier bush 38 in an intermediate position of no contact with the disk 54 as illustrated in 20 Fig. 3.

b) when the pressure acting on the membrane drops below the preset lower threshold, the small piston 44, pushed by the spring 40, moves upwards with reference to the drawing, deformating the membrane 32 and allowing the bush 38 to make 25 contact with the disk 54 as illustrated in the detail of Fig. 4. This causes closure of the circuit through the following elements; H, 49, 46, 40, 38, 54, 30, K.

c) when the pressure acting on the membrane rises above the preset upper threshold, the membrane deforms causing 30 displacement of the bush 53 against the action of the spring

41 and this displacement is followed by the contact of the disk 54 with the sleeve 46 as illustrated in the detail of Fig. 4A. This causes closing of the circuit through the following elements: H, 49, 46, 54, 41, 30, K.

5 In agreement with the stated objects, calibration of the lower and upper threshold values (and therefore of their in any way preset ratio) is achieved independently by acting selectively on the screw 48 and respectively on the ring 55 which is advantageously provided, for this purpose, with an 10 hexagonal portion 57 for the insertion of an operating key.

To set the device, the following procedure is preferably adopted:

1) the ring 56 is screwed on to push the disk stably into contact with the annular abutment 31 and the screw 48 is 15 partially unscrewed. Through the connection of the cover 34, air is fed at the pressure preset for the minimum threshold. The screw 48 is screwed on until closing of the circuit is achieved, indicated, for example, by a lamp.

2) Successively, air is fed at the pressure preset for the 20 maximum threshold, and the ring 55 is unscrewed until closing of the circuit is again achieved.

Once setting has been performed, the ring 55 and the screw 48 can be buried in a suitable sealant which ensures constancy of the nominal setting.

25 Naturally, the effects of the present model extend to models which achieve an equal utility using the same inventive concept.

CLAIMS

1 1. Device for detecting the maximum and minimum
2 pressure of motor vehicle tyres, operating in combination
3 with a radio transmitter for signal relaying aboard a motor
4 vehicle, characterized in that it comprises in combination a
5 metallic container (30); a membrane (32) of elastically
6 yielding material which sealingly separates a first and a
7 second chamber (36 and 37) in said container (30) the first
8 (36) of which communicates, by means of a connection (23),
9 with the tyre (10) to be controlled; first and second
10 differential switch means contained in said second chamber
11 (37) and formed by a pair of movable contact carrier
12 elements (38, 39) which are subject to the action of the
13 membrane (32) and of respective contrast springs (40, 41)
14 and move in opposite directions to engage respective fixed
15 contacts (31, 46) when the pressure acting on the membrane
16 (32) drops below or rises above preset lower and upper
17 thresholds; means (48, 56) for independently varying the
18 preloading of each contrast spring (40, 41) for independent
19 calibration of said lower and upper thresholds and means (H,
20 49, K) for setting a positive and a negative electric
21 polarity, or vice versa, between said movable contacts and
22 said fixed contacts.

1 2) Detector device according to claim 1, characterized
2 in that the first differential switch means comprise a
3 metallic bush (38), which is slideable in a metallic sleeve
4 (46) subject to an electric polarity, provided with a stem
5 (42) for centering of the contrast spring (40), and in
6 which is inserted the tang (43) of a small piston (44) of
7 insulating material provided with a face in contact with the

8 membrane (32); the bush (38) being pushed by the contrast
9 spring (40) to slide within the sleeve (46), to engage the
10 movable contact carrier element (39) of the second switch
11 means and to close the electric circuit of the transmitter
12 (22) when the pressure acting on the membrane (32) drops
13 below the preset lower threshold.

1 3. Detector device according to claims 1 and 2,
2 characterized in that the second switch means comprise an
3 annular insulating bush (39) provided with a hub, which is
4 slideable within a seat (31) of the metal sleeve (30) and
5 slideably contains said insulating small piston (44); the
6 bush (39) being provided with a cup disk (54) of conducting
7 material, on which the contrast spring (41) is centered,
8 which disk is subject to an electric polarity and is pushed
9 by the membrane (32) to move against the action of the
10 spring (41) to move the disk (54) into contact with said
11 sleeve (46) subject to the other electric polarity and to
12 close the electric circuit of the transmitter (22) when the
13 pressure acting on the membrane (32) rises above the preset
14 upper threshold.

1 4. Detector device according to claims 1 to 3, wherein
2 said sleeve (46) is provided with a threaded seat (47)
3 engaging a screw (48) for calibration of the contrast
4 spring (40) of said first switch means.

1 5. Detector device according to claims 1 to 3,
2 characterized in that it comprises a setting ring (55) for
3 the contrast spring (41) of the second switch means and in
4 that said ring (55) comprises an outer threaded metallic
5 portion (56) and an inner insulating portion (53) also
6 threaded with the same pitch as the outer one; the outer

7 portion (56) being suitable to engage a threaded seat of the
8 container (30) of the device, the inner one being screwed
9 onto a threaded portion of said sleeve (46).

1 6. Detector device according to claims 1 and 5,
2 characterized in that said sleeve (46) is mechanically and
3 electrically coupled to an electric conductor-bearing
4 terminal (50) through a rigid plate (49); the terminal (50)
5 being rigidly inserted in a seat (51) of the container of
6 the device.

1 7. Detector device according to any one of the
2 preceding claims, wherein the outer metallic container (30)
3 is provided with a terminal seat (57) for the insertion of a
4 second electric conductor (K).

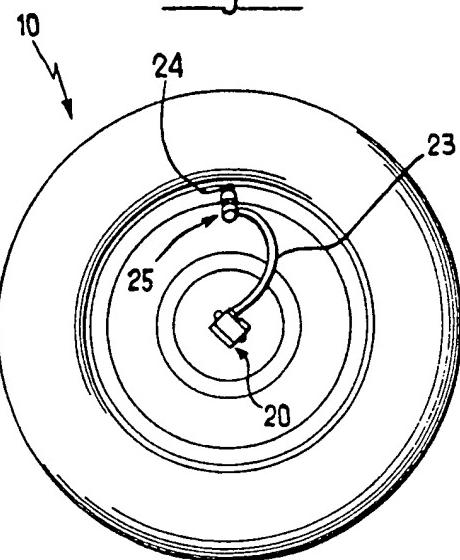
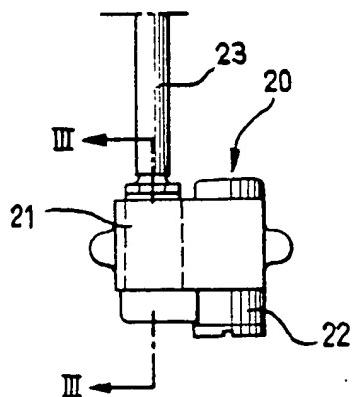
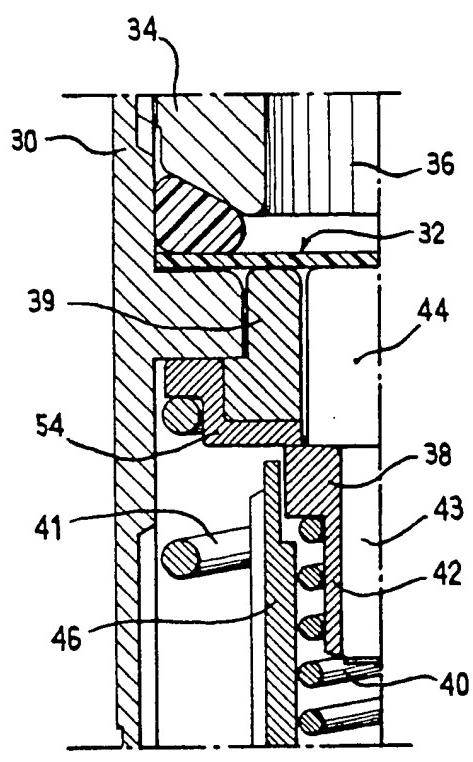
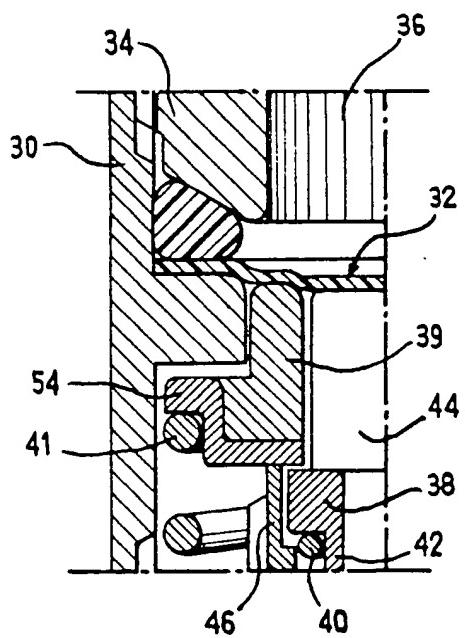
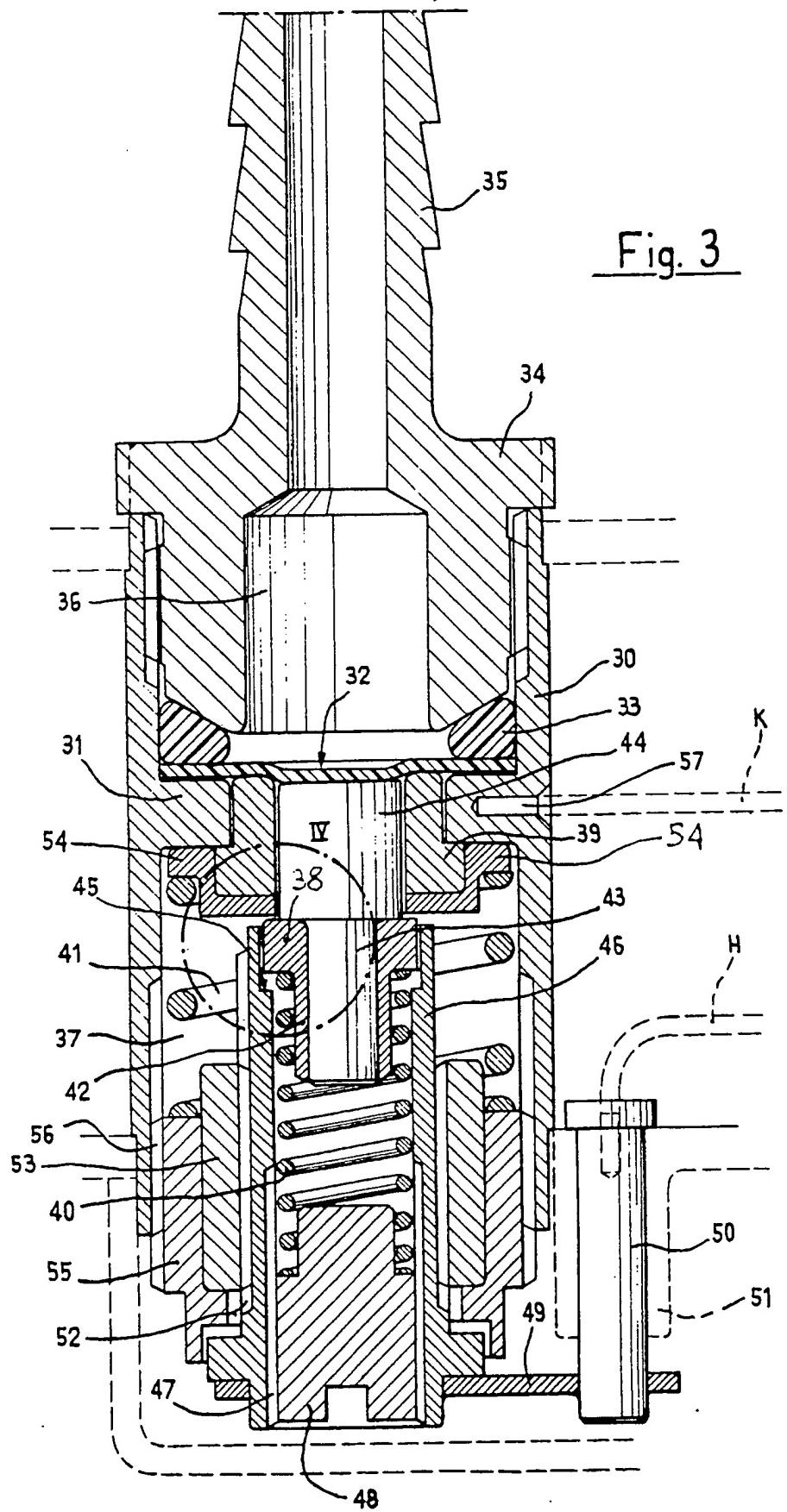
Fig. 1Fig. 2Fig. 4Fig. 4A

Fig. 3

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- BLACK BORDERS**
- IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- FADED TEXT OR DRAWING**
- BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- SKEWED/SLANTED IMAGES**
- COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- GRAY SCALE DOCUMENTS**
- LINES OR MARKS ON ORIGINAL DOCUMENT**
- REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.